

# MOLYKOTE® G-4500/G-4501 FMS Multi-Purpose Synthetic Greases

High-performance food grade synthetic greases

## Features

- Wide service-temperature range; -40 to 150°C, -40 to 302°F
- Compatible with many plastics and elastomers
- Meet FDA Regulation 21 CFR 178.3570 and NSF H1 classifications for incidental food contact
- Fully synthetic base oil
- Available in NLGI consistency classes 1 and 2

## Benefits

- Formulated to provide higher load carrying capacity, greater wear resistance and longer service life compared to conventional petroleum-based lubricants
- Provide good compatibility with most industrial and engineering substrates, including many plastic and rubber materials
- Excellent low temperature torque
- Being a Lower-consistency formulation, MOLYKOTE® G-4501 FMS Multi-Purpose Synthetic Grease allows use in automatic dispensing systems
- MOLYKOTE® G-4500 FMS Multi-Purpose Synthetic Grease is available in a spray form

## Composition

- PAO base oil
- Aluminum complex thickener
- No intentional polytetrafluoroethylene, per and / or poly-fluoroalkyl substances

## Applications

Multi-purpose light-consistency white synthetic greases can be used in rolling element and plain bearings, pivot pins, cams, guides, ways, drive screws, gears, splines, and other machine elements.

## Typical properties

Specification writers: These values are not intended for use in preparing specifications. Please contact your local MOLYKOTE® sales representative prior to writing specifications on this product.

### MOLYKOTE® G-4500 FMS Multi-Purpose Synthetic Grease

Standard <sup>(1)</sup>	Test	Unit	Result
<b>Consistency, viscosity, specific gravity</b>			
	NLGI consistency class		2
ASTM D217	Penetration at 25°C (77°F) (W/60)	mm/10	265-295
ASTM D445	Base oil viscosity at 40°C (104°F)	cSt	100
ASTM D445	Base oil viscosity at 100°C (212°F)	cSt	14.4
ISO 2811	Specific gravity at 25°C (77°F)	g/ml	0.84
ASTM D2265	Dropping point	°C	>270
FD 791-32/2	Oil bleed, 24 hours, 100°C (212°F)	wt%	3.1
FD 791-32/2	Oil evaporation, 24 hours, 100°C (212°F)	wt%	0.4
ASTM D4693	Low-temperature torque at -40°C (-40°F)	Nm	0.3 start 0.1 running
<b>Load-carrying capacity, wear protection, speed</b>			
ASTM D2266	Four-ball wear, 40 kg, 1,200 rpm	mm	0.5
ASTM D2596	Four-ball EP, weld load, minimum	kg	>315
ASTM D2509	TIMKEN test, OK load	kg	>18
	Dn, bearing ID (mm)x(rpm), estimated		325,000

<sup>(1)</sup>ASTM: American Society for Testing and Materials. ISO: International Standardization Organization. FD: Federal Standard: Testing Method of Related Products.

*Continued on next page*

## Typical properties (continued)

### MOLYKOTE® G-4501 FMS Multi-Purpose Synthetic Grease

Standard <sup>(1)</sup>	Test	Unit	Result
<b>Consistency, viscosity, specific gravity</b>			
	NLGI consistency class		1
ASTM D217	Penetration at 25°C (77°F) (W/60)	mm/10	310-340
ASTM D445	Base oil viscosity at 40°C (104°F)	cSt	100
ASTM D445	Base oil viscosity at 100°C (212°F)	cSt	14.4
ISO 2811	Specific gravity at 25°C (77°F)	g/ml	0.83
ASTM D2265	Dropping point	°C	>260
FD 791-32/2	Oil bleed, 24 hours, 100°C (212°F)	wt%	4.7
FD 791-32/2	Oil evaporation, 24 hours, 100°C (212°F)	wt%	0.5
ASTM D4693	Low-temperature torque at -40°C (-40°F)	Nm	0.3 start 0.1 running
<b>Load-carrying capacity, wear protection, speed</b>			
ASTM D2266	Four-ball wear, 40 kg, 1,200 rpm	mm	0.5
ASTM D2596	Four-ball EP, weld load, minimum	kg	>315
ASTM D2509	TIMKEN test, OK load	kg	>18
	D <sub>n</sub> , bearing ID (mm) x (rpm), estimated		325,000

<sup>(1)</sup>ASTM: American Society for Testing and Materials. ISO: International Standardization Organization. FD: Federal Standard: Testing Method of Related Products.

## Description

MOLYKOTE® G-4500/G-4501 FMS Multi-Purpose Synthetic Greases and MOLYKOTE® G-4500 FMS Multi-Purpose Synthetic Grease Spray are high-performance greases that combine the benefits of wide operating-temperature range and broad compatibility with varied materials. All are thickened with an aluminum complex and contain white solid lubricants. They can be

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used to lubricate bearings, gears, chains and sliding mechanisms in food processing machinery.

## How to use

Apply using conventional grease application methods (i.e., clean brush, grease gun, and manual or automated dispensing equipment). If using the spray, MOLYKOTE® G-4500 FMS Multi-Purpose Synthetic Grease Spray should be applied in a sweeping motion to obtain a thin, uniform coating. Avoid over application.

## Handling precautions

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION.

## Usable life and storage

When stored at or below 40°C (104°F) in the original unopened containers, these products have a usable life of 60 months from the date of production.

Specifically for aerosol packaging, this product has a usable life of 24 months from the date of production when stored between 5°C and 35°C in the original unopened container. Because it is an aerosol, punctures should be avoided, and containers should be kept away from heat, sparks and open flame.

## Packaging

This product is available in different standard container sizes as shown on [molykote.com](http://molykote.com). Detailed container size information should be obtained from your nearest MOLYKOTE® sales office or MOLYKOTE® distributor.