

Pilot Operated Pressure Relief Valves

• p_{max} 350 bar • Q_{max} 150 L/min

VPN2-10/S

HA 5163 7/2012

Replaces HA 5163 7/2008

- Screw in cartridge design
- **G** Five pressure ranges
- Two pressure adjustment options:

Size 10

- screw with internal hexagon
- hand knob with arrestment
- Installation dimensions to ISO 4401 and DIN 24 340-A10



Functional Description

Pressure relief valves VPN2 are pilot operated pressure valves designed for system pressure limitation.

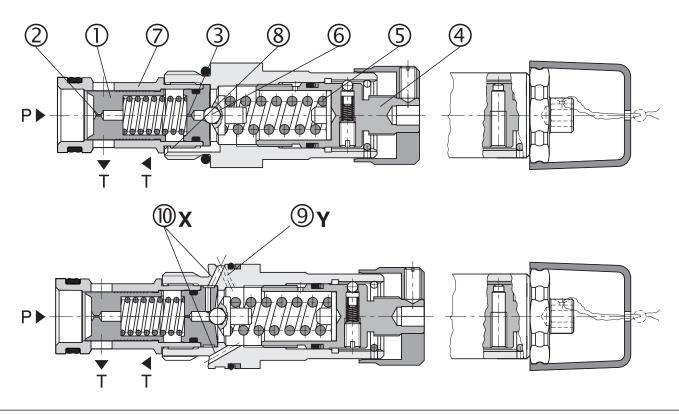
The pressure adjustment is controled by the adjustment screw (4). In its basic state, the valve is closed. The pressure acts on the face area of the control spool (1) and at the same time through orifice (2) on the control spool rear side, which is preloaded by a spring and further on through orifice (3) on the pilot valve ball (6).

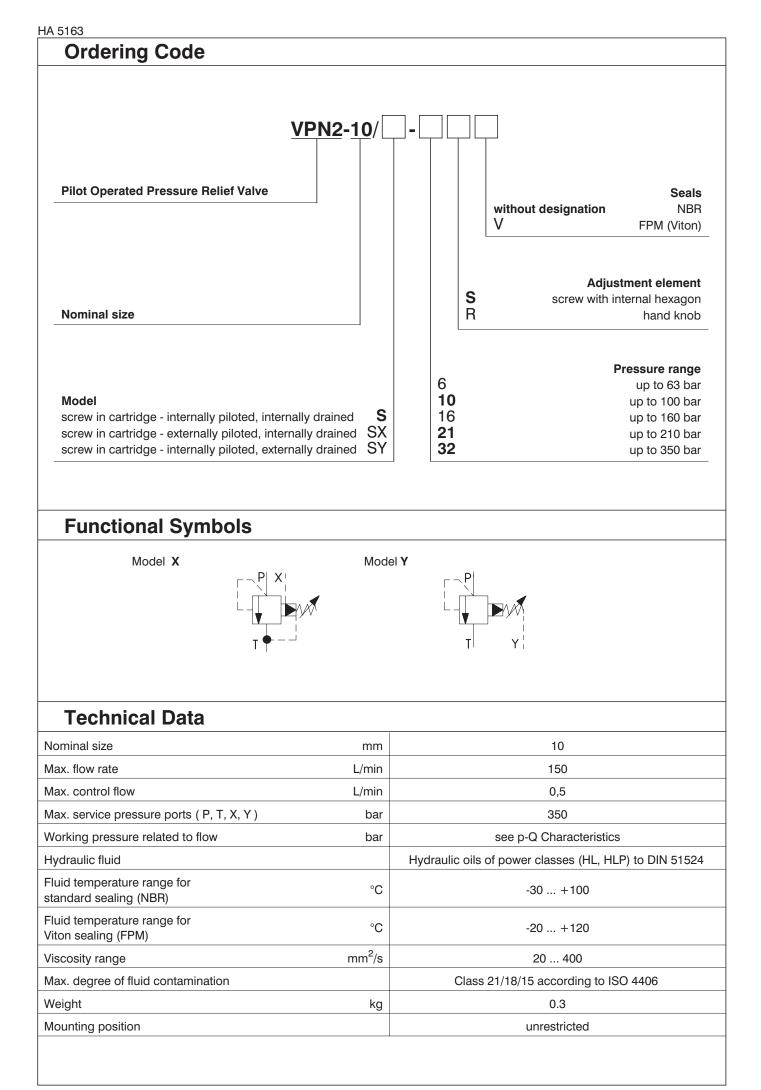
When the increasing system pressure reaches the value, which is preset by spring (5), the valve opens and the control flow passes through the pilot valve. The spool area which is preloaded by spring becomes relieved, the spool control edge opens the radial bores in bushing (7) and the fluid passes from port P to T. The control flow is routed through slot (8) to port T.

When an accurate pressure control, which does not depend on pressure variations in port T, is required, the model "Y" with external port for pilot flow is to be used.

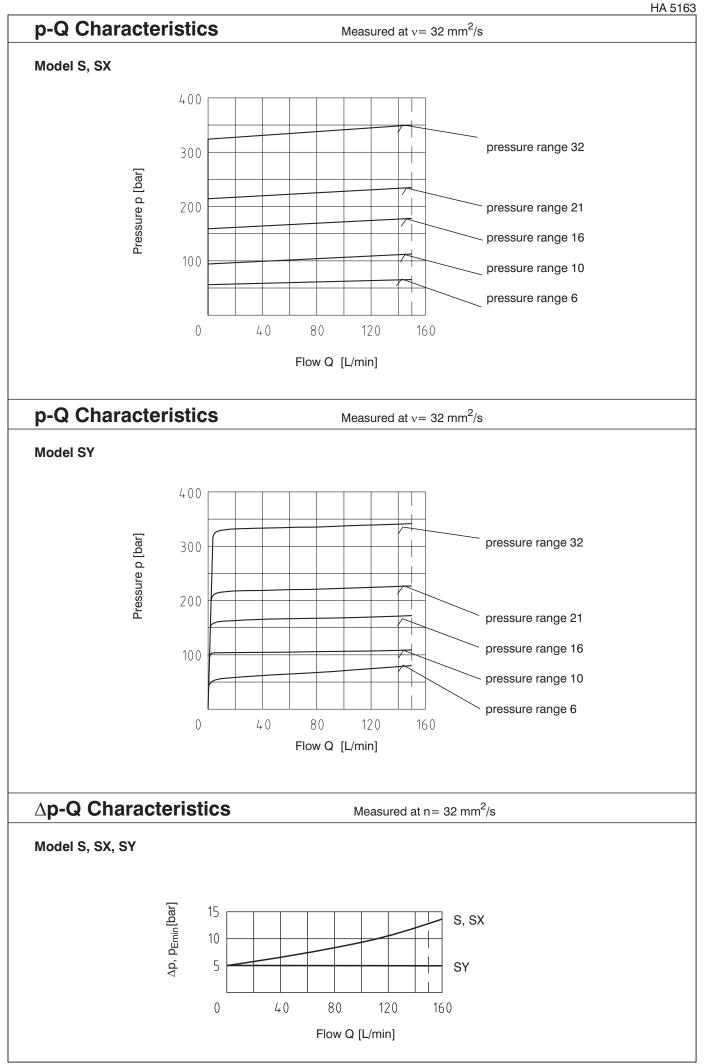
If a relieving of the valve on a lower pressure as that set up by the spring (5) is needed, the model with port "X" (10) is to be used.

The basic surface treatment of the valve body and the adjustment screw are zinc coated.







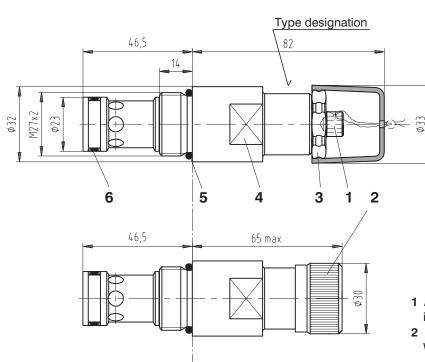


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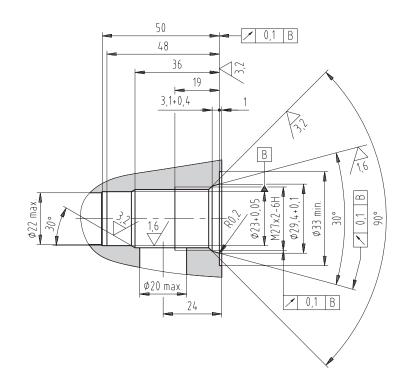
Valve Dimensions

Dimensions millimetres

Model S



Cavity

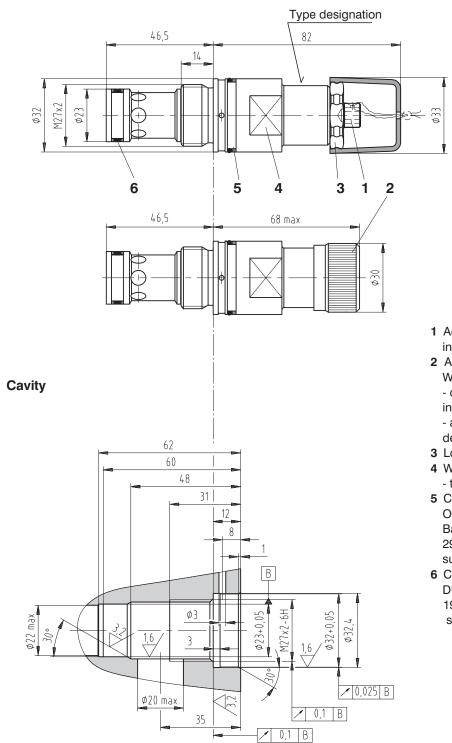


- 1 Adjustment element (screw with internal HEX 6)
- Adjustment element R (hand knob)
 With all adjustment elements:
 clockwise rotation pressure increase
 - anticlockwise rotation pressure decrease
- 3 Locknut HEX 27
- 4 Wrench flats s = 27
- tightening torque 60 Nm
- 5 O-ring 23.47 x 2.62 NBR 70 (1 pc.) supplied with each valve
- 6 DUAL DU0100230-Z20 19,6 x 23 x 4,4 (1 pcs.) supplied with each valve

Valve Dimensions

Dimensions millimetres

Model SX, SY



- 1 Adjustment element (screw with internal HEX 6)
- Adjustment element R (hand knob)
 With all adjustment elements:
 clockwise rotation pressure
 increase
 - anticlockwise rotation pressure decrease
- 3 Locknut HEX 27
- 4 Wrench flats s=27 - tightening torque 60 Nm
- 5 Combined sealing: O-ring 28.3 x 1.78 (1 pc.) Back-up ring BBP80B024 29.03 x 31.73 x 1.14 (1 pc.) supplied with each valve
- 6 Combined sealing: DUAL DU0100230-Z20 19,6 x 23 x 4,4 (1 pcs.) supplied with each valve

Model	Dimensions, number	Ordering numbe
S - NBR	O-ring 23.47 x 2.95 NBR 90 (1 pc.)	15991500
	DUAL DU0100230-Z20 19,6 x 23 x 4,4 (1 pcs.)	
S - Viton	O-ring 23.47 x 2.95 V 90 (1 pc.)	- 22943400
	DUAL DU0100230-Z20 19,6 x 23 x 4,4 (1 pcs.)	
Model	Dimensions, number	Ordering numbe
SX, SY - NBR	O-ring 28.3 x 1.78 NBR 90 (1 pc.)	22943500
	DUAL DU0100230-Z20 19,6 x 23 x 4,4 (1 pcs.)	
	Back-up ring BBP80B024 29.03 x 31.73 x 1.14 (1 pc.)	
SX, SZ - Viton	O-ring 28.3 x 1.78 V 80 (1 pc.)	22943600
	DUAL DU0100230-Z20 19,6 x 23 x 4,4 (1 pcs.)	
	Back-up ring BBP80B024-V96 29.03 x 31.73 x 1.14 (1 pc.)	

Caution!

- The packing foil is recyclable.
- The technical information regarding the product presented in this catalogue is for descriptive purposes only. It should not be construed in any case as a guaranteed representation of the product properties in the sense of the law.

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