OUPONT >

MOLYKOTE[®] G-2003 High Performance Grease

Lithium-thickened grease based on synthetic hydrocarbon

Features

- Excellent low-temperature properties
- Good water resistance
- Suitable for long-term lubrication by virtue of low oil evaporation and low tendency towards oxidation
- · Compatible with most plastics and elastomers

Composition

- Polyalphaolefin oil
- Lithium thickener
- Oxidation inhibitors
- Solid lubricants

Applications

High-performance grease for plastic/metal and plastic/plastic combinations involving medium-fast movements and medium loadings.

Description

MOLYKOTE[®] G-2003 High Performance Grease is a siliconefree synthetic-oil-based grease thickened by a lithium soap. MOLYKOTE[®] G-2003 High Performance Grease offers excellent low-temperature properties. It provides premium long-term lubrication due to special solid lubricants.

How to use

Apply using conventional grease application methods (e.g., clean brush, grease gun, and manual or automated dispensing equipment).

Handling precautions

PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION.

Typical properties

Specification writers: These values are not intended for use in preparing specifications. Please contact your local MOLYKOTE[®] sales representative prior to writing specifications on this product.

Standard(1)	Test	Unit	Result	
	Color		Beige	
Consistency, viscosity				
DIN 51 818	Consistency NLGI Class		2	
ISO 2137	Worked penetration	mm/10	265-295	
ISO 2811	Density at 20°C	g/ml	0.95	
DIN 51 562	Base oil viscosity at 40°C	mm²/s	35	
Temperature				
	Service temperature range	°C	-50 to +140	
ISO 2176	Dropping point	°C	> 190	
DIN 51805	Kesternich method – flow pressure at -35°C	mbar	< 450	
ASTM				
D147880	Low-temperature torque at -40°C			
	Starting torque	Nm	75 x 10 ⁻³	
	Torque after 20 minutes running time	Nm	60 x 10 ⁻³	
Resistance,	Torque after 20 minutes running time corrosion protection	Nm	60 x 10 ⁻³	
Resistance, DIN 510808	Torque after 20 minutes running time corrosion protection Oxidation resistance, pressure drop 100 h, 99°C	Nm bar	60 x 10 ⁻³	
Resistance, DIN 510808 DIN 51807	Torque after 20 minutes running time Corrosion protection Oxidation resistance, pressure drop 100 h, 99°C Water resistance, 3 hrs/90°C	Nm bar	60 x 10 ⁻³	
Resistance, DIN 510808 DIN 51807 DIN 51802	Torque after 20 minutes running time Corrosion protection Oxidation resistance, pressure drop 100 h, 99°C Water resistance, 3 hrs/90°C SKF-Emcor method	Nm bar degree of corrosion	60 x 10 ⁻³ 0.1 0	
Resistance, DIN 510808 DIN 51807 DIN 51802 Load-carryin	Torque after 20 minutes running time Corrosion protection Oxidation resistance, pressure drop 100 h, 99°C Water resistance, 3 hrs/90°C SKF-Emcor method g capacity, wear protection	Nm bar degree of corrosion on, speed	60 x 10 ⁻³ 0.1 0	
Resistance, DIN 510808 DIN 51807 DIN 51802 Load-carryin DIN 51 350- 4	Torque after 20 minutes running time corrosion protection Oxidation resistance, pressure drop 100 h, 99°C Water resistance, 3 hrs/90°C SKF-Emcor method g capacity, wear protection Four ball tester, weld load	Nm bar degree of corrosion on, speed N	60 x 10 ⁻³ 0.1 0 2,200	

⁽¹⁾DIN: Deutsche Industrie Norm. ISO: International Standardization Organization. ASTM: American Society for Testing and Materials.

Continued on next page

Typical properties (continued)

Standard ⁽¹⁾	Test	Unit	Result	
Oil separation/evaporation				
DIN 51 817	Oil separation (7 d/40°C)	Mass-%	2.9	
ASTM D 972	Evaporation loss (24 hrs/100°C)	Mass-%	0.1	

⁽¹⁾DIN: Deutsche Industrie Norm. ISO: International Standardization Organization. ASTM: American Society for Testing and Materials.

Usable life and storage

MOLYKOTE[®] G-2003 High Performance Grease has a usable life of 60 months when stored at or below 20°C in the original unopened containers.

Packaging

MOLYKOTE[®] G-2003 High Performance Grease is supplied in 900 g cans and 25 kg pails.

 $DuPont^{\mathbb{M}}$, the DuPont Oval Logo, and all trademarks and service marks denoted with $^{\mathbb{M}}$, SM or $^{\otimes}$ are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted.

© 2003-2019 DuPont.

The information set forth herein is furnished free of charge and is based on technical data that DuPont believes to be reliable and falls within the normal range of properties. It is intended for use by persons having technical skill, at their own discretion and risk. This data should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents.